International application No. PCT/SE 2004/001701

A. CLASSIFICATION OF SUBJECT MATTER IPC7: H01L 21/027, G02B 26/00, G03F 7/20
According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC7: G02B, G03F, H01L Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched SE,DK,FI,NO classes as above Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) EPO-INTERNAL, WPI DATA, PAJ C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. Category* US 4970546 A (SUZUKI, K. ET AL), 13 November 1990 1,4 X (13.11.1990), column 2, line 47 - line 52; column 3, line 1 - line 10, abstract 3,5-24,26. Υ 3,5-24,26PATENT ABSTRACTS OF JAPAN Y Vol. 014, No. 374 (E0964) 13 August 1990 (1990-08-13) abstract & JP 02 135723 A (NIKON CORP) 24 May 1990 (1990-05-24) See patent family annex. Further documents are listed in the continuation of Box C. later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance earlier application or patent but published on or after the international filing date "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other step when the document is taken alone document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art special reason (as specified) document referring to an oral disclosure, use, exhibition or other document published prior to the international filing date but later than "&" document member of the same patent family Date of mailing of the international search report Date of the actual completion of the international search 1 1 -03- 2005 7 March 2005 Authorized officer Name and mailing address of the ISA/ Swedish Patent Office Anna Lundqvist /OGU Box 5055, S-102 42 STOCKHOLM Telephone No. + 46 8 782 25 00 Facsimile No. + 46 8 666 02 86

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International application No.
PCT/SE 2004/001701

'otanomi*	ction). DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.			
Y					
Υ	US 4822975 A (TORIGOE, M. ET AL), 18 April 1989 (18.04.1989), column 4, line 3 - line 36, abstract	3,5-24,26			
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INTERNATIONAL SEARCH REPORT. Information on patent family members

30/01/2005

International application No.

PCT/SE 2004/001701

US	4970546 A	13/11/1990	AU DE EP JP JP JP US	612806 B 3177889 A 68909279 D.T 0335229 A.B 1257327 A 2006368 U 2569711 B 6037480 Y 4977994 A	18/07/1991 05/10/1989 05/05/1994 04/10/1989 13/10/1989 17/01/1990 08/01/1997 28/09/1994 18/12/1990
US	4822975 A	18/04/1989	JP JP JP JP	60127081 U 60158449 A 61280619 A 62031705 U	27/08/1985 19/08/1985 11/12/1986 25/02/1987

International application No. PCT/SE 2004/001701

Box No.	
This inte	ernational search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1.	Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
2.	Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3.	Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box No	p. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This In	ternational Searching Authority found multiple inventions in this international application, as follows:
Se	e extra sheet.
1.	As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2.	As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.	As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. [No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Rema	The additional search fees were accompanied by the applicant's protest.
	No protest accompanied the payment of additional search fees.

Form PCT/ISA/210 (continuation of first sheet (2)) (January 2004)

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1(2)

Invention I: Claims 1-4 are directed to a method for patterning a work piece.

The solution of invention I is to determine the uniformity as a function of the number of exposure flashes.

Invention II: Claims 5-9 are directed to a method for printing a work piece.

The solution of invention II is to change a parameter of the exposure flashes per surface element on a layer-by-layer basis. The changed parameter is for example the number of flashes, the pulse length or the radiation bandwidth.

Invention III: Claims 10-17 are directed to a number of alternative procedures in a scanner or stepper. Some parts of claims 10-17 have special technical features linked with claims 1, 2-4, for example the changing of the parameters pulse length, number of flashes or laser bandwidth.

The solution of invention III is to provide a scanner system with an optical field larger than 10 mm and to increase one or more parameters to obtain a non-uniformity from speckle amounts less than 0.5%.

Invention IV: Claims 18-22 are directed to a procedure in a maskless scanner.

The solution of invention IV is to provide an optical field larger than 0.5 mm and to increase parameters, for example the laser bandwidth or the pulse length, in a maskless scanner system to obtain a speckle amount less than 0.5% and to provide a maskless scanner with an optical field larger than 0.5 mm.

Invention V: Claims 23 and 26 are directed to an apparatus for printing a work piece.

The solution of invention V is to calculate the speckle and to

change the number of pulses per surface element.

Invention VI: Claim 24 is directed to a procedure for optimizing the speckle during microlithographic printing. The solution of invention VI is to provide a model for the value of the improved CD uniformity, for the cost of printing with a particular number of pulses, to provide logic and resources to select a number of flashes and to provide a control adapted to change the number of flashes.

Form PCT/ISA/210 (extra sheet) (January 2004)

2(2)

All of these inventions alternate the number of flashes. However, there is no other technical relationship among the inventions involving a corresponding special technical feature (PCT Rule 13.2).

The search concerns the first invention mentioned but also includes all six inventions, I-VI.

From for instance US 4970546, an illumination control device which uses a minimum number of pulses required for substantially smoothing a speckle pattern is known. The invention as defined in the independent claims 1 and 4 differs from this technique in that the uniformity is determined for a plurality of layers. To use the arrangement from US 4970546, considered as the closest prior art, on several layers in a patterning process instead of on one layer is considered to be obvious for a person skilled in the art. Therefore, the technique mentioned in the independent claims 1 and 4 lacks an inventive step. Since the invention according to claims 1 and 4 lacks an inventive step, the remaining claims, 2 and 3, will consist of two separate inventions.

A posteriori, the separate inventions are:

Invention I:1: Claims 1-2 relate to a method for patterning a work piece with improved CD uniformity by selecting a combination of values of the radiation bandwidth, pulse length or radiation flash frequency so that a calculated illumination non-uniformity from speckle amounts to less than 0.5%.

Invention I:2: Claim 3 relates to a method for patterning a work piece with improved CD uniformity by determining a value of a slit width so that a calculated illumination non-uniformity from speckle amounts to less than 0.5%.

These inventions are not so linked à posteriori as to form one single general inventive concept (PCT Rule 13.1). There is no technical relationship among the inventions involving a corresponding special technical feature (PCT Rule 13.2).

The search of inventions I:1 and I:2 could be done without effort justifying an additional fee.

Form PCT/ISA/210 (extra sheet) (January 2004)

PATENT COOPERATION TREATY

PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference P00195PCT	FOR FURTHER ACTION		plicable, item 5 belov	
International application No.	International filing dat	e (day month year)		Date (day month year)
PCT/SE 2004/001701	19 November 200	4	20 November	2003
Applicant				
Micronic Laser Systems AB	IPR & Legal De	<u>partment et a</u>	1	
This international search report has applicant according to Article 18. A	copy is being transmitte	d to the members	ng Authority and i al Bureau.	s transmitted to the
This international search report cons		_	n this report	
It is also accompanied b	y a copy of each prior a	art document ciwa		
Basis of the report a. With regard to the language, to in the language in which it was	s med, umess omerwise	moreated ander an		
furnished to this Au	earch was carried out of thority (Rule 23.1(b)).		•	
b. With regard to any nucle No. I.	otide and/or amino acid	sequence disclosed	in the internationa	application, see Box
2. Certain claims were four	nd unsearchable (see Bo	k No. II):	•	
3. X Unity of invention is lac	king (see Box No. III)		· ·	
4. With regard to the title,				
X the text is approved as			•	
the text has been establi	shed by this Authority t	o read as follows:		•
• •			, ,	
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5. With regard to the abstract,				
x the text is approved as	submitted by the applica	ant.		•
The state of the s	ished, according to Rul ne month from the date	 38 2(h), by this A: 	uthority as it appea nternational search	rs in Box No. IV. The report, submit
			· · · · · ·	
 With regard to the drawings, a. the figure of the drawings to X as suggested by th 	be published with the al	ostract is Figure No	· <u>6</u>	
as selected by this	Authority, because the			
as selected by this	Authority, because this	figure better chara	cterizes the invention	on.
b. none of the figures is to	be published with the	abstract.		•

Form PCT/ISA/210 (first sheet) (January 2004)

International application No.
PCT/SE 2004/001701

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
See extra sheet.
1. As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
 As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment o any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this international search report covers
only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Remark on Protest The additional search fees were accompanied by the applicant's protest.
No protest accompanied the payment of additional search fees.

Form PCT/ISA/210 (continuation of first sheet (2)) (January 2004)

1(2)

Invention I: Claims 1-4 are directed to a method for patterning a work piece.

The solution of invention I is to determine the uniformity as a function of the number of exposure flashes.

Invention II: Claims 5-9 are directed to a method for printing a work piece.

The solution of invention II is to change a parameter of the exposure flashes per surface element on a layer-by-layer basis. The changed parameter is for example the number of flashes, the pulse length or the radiation bandwidth.

Invention III: Claims 10-17 are directed to a number of alternative procedures in a scanner or stepper. Some parts of claims 10-17 have special technical features linked with claims 1, 2-4, for example the changing of the parameters pulse length, number of flashes or laser bandwidth. The solution of invention III is to provide a scanner system with an optical field larger than 10 mm and to increase one or more parameters to obtain a non-uniformity from speckle amounts less than 0.5%.

Invention IV: Claims 18-22 are directed to a procedure in a maskless scanner.

The solution of invention IV is to provide an optical field larger than 0.5 mm and to increase parameters, for example the laser bandwidth or the pulse length, in a maskless scanner system to obtain a speckle amount less than 0.5% and to provide a maskless scanner with an optical field larger than 0.5 mm.

Invention V: Claims 23 and 26 are directed to an apparatus for printing a work piece.

The solution of invention V is to calculate the speckle and to change the number of pulses per surface element.

Invention VI: Claim 24 is directed to a procedure for optimizing the speckle during microlithographic printing.

The solution of invention VI is to provide a model for the value of the improved CD uniformity, for the cost of printing with a particular number of pulses, to provide logic and resources to select a number of flashes and to provide a control adapted to change the number of flashes.

Form PCT/ISA/210 (extra sheet) (January 2004)

2(2)

All of these inventions alternate the number of flashes. However, there is no other technical relationship among the inventions involving a corresponding special technical feature (PCT Rule 13.2).

The search concerns the first invention mentioned but also includes all six inventions, I-VI.

From for instance US 4970546, an illumination control device which uses a minimum number of pulses required for substantially smoothing a speckle pattern is known. The invention as defined in the independent claims 1 and 4 differs from this technique in that the uniformity is determined for a plurality of layers. To use the arrangement from US 4970546, considered as the closest prior art, on several layers in a patterning process instead of on one layer is considered to be obvious for a person skilled in the art. Therefore, the technique mentioned in the independent claims 1 and 4 lacks an inventive step. Since the invention according to claims 1 and 4 lacks an inventive step, the remaining claims, 2 and 3, will consist of two separate inventions.

A posteriori, the separate inventions are:

Invention I:1: Claims 1-2 relate to a method for patterning a work piece with improved CD uniformity by selecting a combination of values of the radiation bandwidth, pulse length or radiation flash frequency so that a calculated illumination non-uniformity from speckle amounts to less than 0.5%.

Invention I:2: Claim 3 relates to a method for patterning a work piece with improved CD uniformity by determining a value of a slit width so that a calculated illumination non-uniformity from speckle amounts to less than 0.5%.

These inventions are not so linked à posteriori as to form one single general inventive concept (PCT Rule 13.1). There is no technical relationship among the inventions involving a corresponding special technical feature (PCT Rule 13.2).

The search of inventions I:1 and I:2 could be done without effort justifying an additional fee.

International application No.

PCT/SE 2004/001701

	FICATION OF SUBJECT MATTER					
IPC7: H	01L 21/027, G02B 26/00, G03F 7/20 International Patent Classification (IPC) or to both nati	ional classification and IPC				
	SEARCHED					
Minimum do	cumentation searched (classification system followed by	classification symbols)				
IPC7: G	02B, G03F, H01L					
Documentati	on searched other than minimum documentation to the	extent that such documents are included in	the fields searched			
	I,NO classes as above					
Electronic da	ta base consulted during the international search (name	of data base and, where practicable, searcl	n terms used)			
EPO-INT	ERNAL, WPI DATA, PAJ					
C. DOCU	MENTS CONSIDERED TO BE RELEVANT					
Category*	Citation of document, with indication, where appr	ropriate, of the relevant passages	Relevant to claim No.			
X	US 4970546 A (SUZUKI, K. ET AL), (13.11.1990), column 2, line column 3, line 1 - line 10,	4/ - line 52;	1,4			
Υ		•	3,5-24,26			
Y	PATENT ABSTRACTS OF JAPAN Vol. 014, No. 374 (E0964) 13 August 1990 (1990-08-13) abstract & JP 02 135723 A (NIKON COR	•	3,5-24,26			
	24 May 1990 (1990-05-24)	· •				
X Furth	er documents are listed in the continuation of Box					
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "B" earlier application or patent but published on or after the international filing date "A" document defining the general state of the art which is not considered to be of particular relevance "B" earlier application or patent but published on or after the international filing date "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone						
cited to special	cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other combined with one or more other such documents, such combination					
means being obvious to a person skilled in the art "P" document published prior to the international filing date but later than "%" document member of the same patent family						
Date of the actual completion of the international search Date of mailing of the international search report 1 1 -03- 2005						
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Swedish	mailing address of the ISA/ Patent Office , S-102 42 STOCKHOLM	Authorized officer Anna Lundqvist /OGU	· .			
	No. +46 8 666 02 86 SA 1/210 (second sheet) (January 2004)	Telephone No. +46 8 782 25 00				

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International application No. PCT/SE 2004/001701

	PC1/3E 200	74/001/01	
C (Continu	ation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	
Y	PATENT ABSTRACTS OF JAPAN Vol. 015, No. 430 (P1270) 31 October 1991 (1991-10-31) abstract & JP 03 179357 A (NIKON CORP) 05 August 1991 (1991-08-05)	3,5-24,26	
Y .	US 4822975 A (TORIGOE, M. ET AL), 18 April 1989 (18.04.1989), column 4, line 3 - line 36, abstract	3,5-24,26	
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Form PCT/ISA/210 (continuation of second sheet) (January 2004)

Information on patent family members

30/01/2005

International application No. PCT/SE 2004/001701

US	4970546	A .	13/11/1990	AU DE EP JP JP JP JP	612806 3177889 68909279 0335229 1257327 2006368 2569711 6037480 4977994	A D,T A,B U B Y	18/07/1991 05/10/1989 05/05/1994 04/10/1989 13/10/1989 17/01/1990 08/01/1997 28/09/1994 18/12/1990
 US	4822975	Α	18/04/1989	JP JP JP JP	60127081 60158449 61280619 62031705	A A	27/08/1985 19/08/1985 11/12/1986 25/02/1987